

## Technical Data Sheet

<b>Product Name</b>	<b>Polypropylene HIPOLEN P</b>
<b>Grade</b>	<b>TM 2G</b>
<b>Polymer Type</b>	Polypropylene homopolymer
<b>Processing Method</b>	Textile fibers extrusion
<b>Applications</b>	<ul style="list-style-type: none"><li>• CF and BCF multifilament for carpets</li><li>• Woven and non-woven multifilament for packages and various articles for automotive industry and packaging</li></ul>
<b>Product Description</b>	HIPOLEN P TM 2G is high flow homopolymer with narrow molecular weight distribution, intended for continuous multifilament manufacture. The molecular structure provides excellent stability and uniform flow of the polymer melt at high speeds spinning of fibers. End use products have high color stability (antigasfading) and medium UV resistance.
<b>Packaging and Designation</b>	HIPOLEN P is packaged in coated PP valve bags with a net weight of 25 kg each. 55 bags in 11 layers are set on wood pallet and overwrapped with thermo-shrink film. Pallet net weight is 1375 kg and dimensions are: length 1300 mm, width 1100 mm and height is approximately 2000 mm. Following data are printed on every bag: Polypropylene grade, lot number and batch number.
<b>Storage Conditions</b>	Pallets with PP should be stored in common storage areas at temperatures between 0°C and +40°C, protected from direct sunlight, rain and heat sources. PP is combustible polymer and regular measures of fire-fighting should be taken in storage areas. At least 8 hours before processing, conditioning of PP pellets at ambient temperature in production rooms is recommended.

Property	Testing Method	Nominal Value	Unit
Melt Flow Rate MFR	ASTM D1238 (230°C; 2,16 kg)	25	g/10 min
Index of Isotacticity	ISO/DIS 1873-1	98	% wt
Tensile Strength at Yield	ASTM D638	32	MPa
Flexural Modulus	ASTM D790	1450	MPa
IZOD Impact Resistance	ASTM D256 (23°C, notched)	3,4	kJ/m <sup>2</sup>

Note: Mechanical property values carried out on compression molded test specimens.

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